## Product Data Sheet &
General Processing Conditions

RTP 101 CC FR A
Polypropylene (PP)
Glass Fiber
Chemically Coupled
Flame Retardant
Non PBB/PBDE

## PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

<table>
<thead>
<tr>
<th>PERMANENCE</th>
<th>English</th>
<th>SI Metric</th>
<th>ASTM TEST</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primary Additive</td>
<td>10 %</td>
<td>10 %</td>
<td>D 792</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.38</td>
<td>1.38</td>
<td></td>
</tr>
<tr>
<td>Molding Shrinkage</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1/8 in (3.2 mm) section</td>
<td>0.0045 - 0.0055 in/in</td>
<td>0.45 - 0.55 %</td>
<td>D 955</td>
</tr>
<tr>
<td>Water Absorption, 24 hrs @ 23°C</td>
<td>0.010 %</td>
<td>0.010 %</td>
<td>D 570</td>
</tr>
</tbody>
</table>

## MECHANICAL

Impact Strength, Izod

- notched 1/8 in (3.2 mm) section 1.4 ft-lbs/in, 75 J/m, D 256
- unnotched 1/8 in (3.2 mm) section 7.0 ft-lbs/in, 374 J/m, D 4812

Tensile Strength 6500 psi, 45 MPa, D 638
Tensile Elongation 3.0 - 5.0 %, 3.0 - 5.0 %, D 638

Tensile Modulus 0.60 x 10^6 psi, 4137 MPa, D 638
Flexural Strength 10500 psi, 72 MPa, D 790
Flexural Modulus 0.50 x 10^6 psi, 3448 MPa, D 790

## ELECTRICAL

Volume Resistivity > 1E14 ohm.cm, > 1E14 ohm.cm, D 257

## THERMAL

Deflection Temperature
- @ 264 psi (1820 kPa) 280 °F, 138 °C, D 648
- @ 66 psi (455 kPa) 300 °F, 149 °C, D 648

Ignition Resistance*

- Flammability V-0 @ 0.050 in, V-0 @ 1.2 mm, UL94
- Flammability V-0 @ 1/8 in, V-0 @ 3.0 mm, UL94

## PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

## GENERAL PROCESSING FOR INJECTION MOLDING

<table>
<thead>
<tr>
<th>PROCESSING</th>
<th>English</th>
<th>SI Metric</th>
</tr>
</thead>
<tbody>
<tr>
<td>Injection Pressure</td>
<td>10000 - 15000 psi</td>
<td>69 - 103 MPa</td>
</tr>
<tr>
<td>Melt Temperature</td>
<td>375 - 450 °F</td>
<td>191 - 232 °C</td>
</tr>
<tr>
<td>Mold Temperature</td>
<td>90 - 150 °F</td>
<td>32 - 66 °C</td>
</tr>
</tbody>
</table>
PROCESSING NOTES

This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a “trial and error” basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

No information supplied by RTP Company constitutes a warranty regarding product performance or use. Any information regarding performance or use is only offered as suggestion for investigation for use, based upon RTP Company or other customer experience. RTP Company makes no warranties, expressed or implied, concerning the suitability or fitness of any of its products for any particular purpose. It is the responsibility of the customer to determine that the product is safe, lawful and technically suitable for the intended use. The disclosure of information herein is not a license to operate under, or a recommendation to infringe any patents.

RTP COMPANY • 580 EAST FRONT STREET • WINONA, MN 55987 • 507-454-6900